

ALL DIMENSIONS ARE IN MILLIMETERS



A

CLE 881 7 631 000 (POST TU 189)
CLE TM2440G001 (AVANT TU 189)
WRENCH 881 7 631 000 (AFTER TU 189)
WRENCH TM2440G001 (BEFORE TU 189)

D

ZONE DE MARQUAGE DE LA REFERENCE OUTILLAGE
MARKING AREA OF THE TOOL P/N

C

LES COTES ET CRITERES DU PLAN REPERES  SONT A TRANSCRIRE SUR LE "CERTIFICAT DE CONFORMITE"
THE DIMENSIONS AND THE CRITERIA OF THE DRAWING INDICATED WITH  MUST BY COPIED ON THE "CERTIFICATE OF COMPLIANCE"

B

PROCESS : -PRENDRE EN ETAU L'IMMOBILISATEUR REP. 1.
PROCESS : **-INSTALL IMMOBILIZATION TOOL IT.1 IN A VICE.**
-EMMANCHER L'ARBRE PIGNON EQUIPE SUR LES CANNELURES DU REP.1.
-FIT THE PINION SHAFT ASSEMBLY ON THE SPLINES OF IT.1.
-BLOQUER L'ECROU (CLE 881 7 631 000 OU TM2440G001).
-LOCK THE NUT (WRENCH 881 7 631 000 OR TM2440G001).

A

FONCTION : PRENDRE EN ETAU ET IMMOBILISER L'ARBRE PIGNON LORS DU
FUNCTION : BLOCAGE DE L'ECROU.
INSTALL IN A VICE AND LOCK THE PINION SHAFT DURING NUT LOCKING.

Plan dessine D.A.O a l'aide du logiciel : MICROCADS Revision : 6
DRAWING DRAWN IN C.A.D. WITH MICROCADS V6 SOFTWARE

DESSINE PAR: DRAWN BY: E.M.H. LE: 23/07/98	VERIFIE PAR: APPROVED BY: B.ESCOULA	INTERPRETATION DES DESSINS SELON: INTERPRETATION OF DRAWINGS AS PER: ST 2100	DATE:.
MACHINE/ENGINE: ARRIEL	DESIGNATION PIECE/ DESCRIPTION: BOITE ACCESSOIRES/ ACCESSORY BOX	N°PIECE/ PART NUMBER: 2 292 10 506 0	DATE:.
DESIGNATION OUTILLAGE IMMOBILISATEUR TOOL NAME IMMOBILIZER		DATE:.	
CE DESSIN EST LA PROPRIETE DE LA SOCIETE TURBOMECA, IL NE PEUT ETRE COMMUNIQUE OU REPRODUIT SANS SON AUTORISATION THIS DRAWING IS THE PROPERTY OF TM AND MAY NOT BE COPIED OR COMMUNICATED WITHOUT EXPRESS AUTHORIZATION			
ECHELLE SCALE 1/1	 Turbomeca Groupe SAFRAN		C.B.ESCOULA DATE:19/01/07
FORMAT SIZE A3	TM0336G001		B.JE.COUSTE DATE:04/12/03
		PLANCHE SHEET 1 / 1	A.B.ESCOULA DATE:23/07/98

